

UNIT B19.1 Fabric Cutting

Range of Equipment /Machinery: Cutting Machines & Pair of Scissors

Suggested **deletion** Suggested **addition**

Competence: Carry out multi-layer fabric cutting

	Criteria	C	NYC
19.1.2 Multi-layer fabric cutting	Checking of Tools and equipment	All tools and equipment are checked to be operational and in required a condition for safe and effective use . All faulty equipment and tools are reported to the relevant person, isolated and replaced.	Some or all tools and equipment are not checked to be or are not operational and in required a condition for safe and effective use . Some or all faulty equipment and tools are not reported to the relevant person, not isolated and/ or replaced.
	Preparation of equipment, tools and workstation.	All tools, equipment and workstation are prepared as per work practice or procedure for multi-layer cutting.	All or some tools, equipment and workstation are not prepared as per work practice or procedure for multi-layer cutting.
	Confirming specification	The specification for cutting is checked and confirmed to be clear and complete. Any queries regarding the specification are clarified with the relevant person.	The specification for cutting is not checked and/ or confirmed to be clear and complete . Some or all queries regarding the specification are not clarified with the relevant person
	Tool selection	Correct All tools required for the job are selected and set out at the workstation .	Some or all tools selected are missing or not required for the job and/ or not set out at the workstation or according to procedure are incorrect .
	Tools, equipment and work station handling	All equipment and tools are handled safely and without damage. Workstation, equipment and tools are free of lubricants or debris before starting cutting .	Some or all tools are not handled safely and are damaged during use. Some or all workstation, equipment and tools are not free of lubricants or debris before starting cutting .
	Task preparation	Preparation for the cutting task is performed safely and within the time allocated.	Not all preparation for the cutting task is performed safely or within the allocated time.
	Use of PPE and safety rules	All PPE for the task and machine used correctly and safety rules followed.	Some or none PPE for the task and machine used correctly and or some or none of the safety rules are followed.

Competence: Frame Covering

PC	Criteria	C	NYC
19.1.3 Cover prepared frame	Selecting tools and components	All correct required tools and components for frame covering are selected. All tools and components are clean and in good operational condition.	Some of the tools and components selected are required, some are missing or not required. Some or none tools and components are clean and in good operational condition.
	Performing and completing covering operations	Perform and complete covering operations according to work practice procedure and within the given time frame of 4 – 6 hrs	All or some covering operations are not performed according to work practice procedure and/ or completed within the given timeframe of 4-6hrs
	Use of PPE and safety rules	All PPE for the task and machine used correctly and safety rules followed.	Some or none PPE for the task and machine used correctly and or some or none of the safety rules are followed.

Competence: Sewing Covers on a Machine for upholstered items

PC	Criteria	C	NYC
19.1.4 Sewing Covers	Selecting materials and equipment	All required materials and equipment selected for the job.	All or some materials and equipment are selected as required for the job.
	Preparing equipment and components	Correct All required tools, equipment and components prepared for sewing as per work practice and procedures.	All or some tools, equipment and components are not prepared for sewing as per work practice and procedures.
	Sewing seams	Correct Straight and even sewing of seams completed within the range of 15 – 20mm from edge of fabric.	All or some of the sawn seams are not incorrectly straight and even done exceeding the range of 15 – 20mm from edge of fabric.
	Assembling covers	Correct Assembling of covers done within given specifications	Assembling of covers not done within the given specifications
	Attaching ancillary items	Correct Attachment of ancillary items done within the given specifications.	All or some attachments of ancillary items not done within the given specifications
	Use of PPE and safety rules	All PPE for the task and machine used correctly and safety rules followed.	Some or none PPE for the task and machine used correctly and or some or none of the safety rules are followed.